

Impact of the residues of detergents and disinfectants used in dairy farms on the results of inhibitor tests for raw milk

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ABSTRACT

The aim of the study was to determine the impact of residues of detergents and disinfectants on the results of most commonly used inhibitor tests for raw milk. Microbiological test (*Delvotest SP-NT*) and three rapid tests (*Charm 3 MRL BL/TET2*, *Charm ROSA MRL BL/TET* and *Penzym*) were used in the study. Three concentrations (recommended by the manufacturer, 10 times lower and twice higher) of 36 detergents and disinfectants in raw milk were investigated. All methods did not detect concentrations of detergents and disinfectants of alkaline and acid origin 10 times lower than recommended by the manufacturer. 39% of the investigated substances of alkaline origin were detected by *Delvotest SP-NT* and *Penzym*; *Charm* tests showed non-typical results only. *Delvotest SP-NT* did not detect substances of acid origin; *Penzym* detected 50% of these substances, *Charm* tests showed only non-typical results. *Delvotest SP-NT* and *Penzym* appeared to be more sensitive to the substances used for teat hygiene and disinfection. The scope of rapid tests (receptor or enzymatic) does not cover the detection of detergent and disinfectant residues in milk. However, according to the non-typical results of the test, it is possible to suspect the presence of these substances in milk. McNemar's and Cochran's Q tests were used for statistical analysis of the data.

Keywords: Detergents; Disinfectants; Residues; Sensitivity; Inhibitor Tests; Raw Milk

1. INTRODUCTION

Detergents and disinfectants comprise only a portion of chemical contaminants in milk. Other chemical contaminants include antibiotics and sulfonamides, pesticides, herbicides, fungicides, dioxins and mycotoxins.

Chemical contaminants possess the potential to cause toxicological harm to consumers. They can be the contributory factors in several diseases such as allergic reac-

tions [1-8], cancer, heart disease, Alzheimer's disease and Parkinsonism [9,10]. Residues of chlorine compounds in milk are not dangerous in this respect because of their rapid decomposition, but other disinfectants such as quaternary ammonium compounds are rather stable in milk. According to [11], the levels of these compounds (0.00001% - 0.00005%) still show a bacteriostatic action in milk. Some detergents and disinfectants as well as antibiotics and sulfonamides, can cause real risk in manufacturing cheese and cultured milk products due to reduced starter activity [12,13].

European Community legislation¹ is primarily concerned with the control of residues of veterinary medicinal products. For determining of veterinary medicinal products residues (so called antibacterial substances or inhibitors) in milk, microbiological methods are most commonly used. These methods are based on the sensitivity of the test-culture (*Geobacillus stearothermophilus*² or *Streptococcus thermophilus*³) to antibacterial substances. Microbiological methods are wide ranging. They can detect not only veterinary drugs but also some concentrations of cleaning and disinfecting substances. They are not expensive and are used as screening methods in many countries. Microbiological methods are sensitive enough to detect concentrations of antibacterial substances according to the requirements of EU legislation, but require a longer time (minimum 2.5 h) for the detection of inhibitors. Receptor and enzymatic methods are based on biochemical reactions, they are rapid (2 - 20

¹Council Directive 96/23/EC establishes the frequencies and level of sampling and the groups of substances to be controlled for each food commodity; Commission Decision 97/747/EC provides further rules for certain animal products: milk, eggs, honey, rabbits and game meat; Commission Decision 98/179/EC lays down detailed rules for official sampling procedures and official treatment of samples until they reach the laboratory responsible for analysis; Council Regulation 470/2009 (repealing No. 2377/90 and amending 2001/82/EC and No. 726/2004) laying down Community procedures for the establishment of residue limits of pharmacologically active substances in foodstuffs of animal origin.

²Reference method—ISO/TS 26844:2006 (IDF/RM 215:2006) Milk and milk products—Determination of antimicrobial residues—Tube diffusion test.

³Valio T 101, Finland.

min), but they can detect only one to two of antibiotics or their group. Their detection area does not cover detergents and disinfectants.

The study evaluated different tests for determining inhibitors in milk. Milk with additives of 6 detergents (widely used for cleaning and disinfecting of technological equipment in dairies commercially available in 2005-2006) [14] was included as a subject of the experiment. The detergents and disinfectants used for cleaning and disinfection of milking equipment and inventory in dairy farms were not tested. All microbiological tests, 3 of them using the test-culture *Geobacillus stearothermophilus* (LPT, MaI-1, Copan) and 1 using a test-culture *Streptococcus thermophilus* (Valio T 101) were sensitive to 0.2% TAAB-1; 1.0% TAAB-2 and 1.0% PESETTI ANTIBACT and *Penzym S*—to 1.0% TAAB-2. Only the detergent concentrations recommended by manufacturers for washing the equipment in milk were investigated. Other rapid tests, such as β -STAR, SNAP and ROSA showed the absence of inhibitors. In some cases it was impossible to evaluate the result of the test because of abnormalities in colors or testing procedures. No more references concerning the possibility of detection the detergent and disinfectant residues in raw milk using the receptor and enzymatic (rapid) tests were found.

The aim of our research was to determine the impact of detergent and disinfectant residues used in dairy farms on the results of most commonly used inhibitor tests for raw milk.

2. MATERIALS AND METHODS

2.1. Subjects

The subjects of the experiments: raw milk with detergent and disinfectant additives commercially available in Lithuania (36 substances): 26 substances for cleaning and disinfection of milking equipment and inventory in dairy farms (18 of alkaline origin and 8 of acid origin); 10 substances for teat hygiene and disinfection.

The dilutions of detergents/disinfectants were prepared in the inhibitory free raw milk controlled prior to inhibitory substances. Three concentrations of each substance in raw milk were prepared for the experiments: 1) 10 times lower than those recommended by the manufacturer (*i.e.* concentration which, in practice, might occur in milk in case of technological problems); 2) concentration recommended by the manufacturer; 3) 2 times higher concentration than that recommended by the manufacturer. The last two concentrations were studied in order to estimate a test reaction. In case of the substances for teat hygiene and disinfection, concentrations 4 times lower than those recommended by the manufacturer were also used. Composition of detergents/disinfectants used in experiments is presented in **Table 1**.

The impact of detergent and disinfectant residues in raw milk was determined with inhibitor tests which are most commonly used in Lithuania at this time:

1) *Delvotest SP-NT* (DSM, Netherlands)—a wide range microbiological test with *Geobacillus stearothermophilus* for determination of antimicrobial residues in milk (analog to reference method ISO/TS 26844:2006)—3 h test;

2) *Charm 3 MRL BL/TET2* (Charm Sciences Inc., USA)—receptor assay for detection of β -lactam antibiotics and tetracyclines in milk—2 min test;

3) *Charm ROSA MRL BL/TET* (Charm Sciences Inc., USA)—receptor assay for detection of β -lactam antibiotics and tetracyclines in milk—8 min test;

4) *Penzym* (Nitrogen Corporation, USA)—enzymatic method for detection of β -lactam antibiotics in milk—20 min test.

The tests were used following the manufacturer instructions.

2.2. Evaluation of Results

Presence of inhibitor residues “+”; presence of inhibitor residues is suspected “±”; non-typical reaction of the test “×”: color of the test after incubation does not conform to the colors given in the test scale (*Penzym*); control or control and experimental strips disappear (*Charm tests*); absence of inhibitor residues “-”.

2.3. Analysis of Data

Repeatability of testing was 3 times. All data were analyzed with the statistical SPSS 20.0 software. In all cases, the differences were considered significant at a confidence interval of 95% ($p \leq 0.05$). Comparison of inhibitor tests was made using nonparametric Cochran's Q test. Paired test results comparisons were made using McNemar's test. Coincidence of test results was assessed by counting κ (kappa) coincidence coefficient: coincidence of results is very low when κ value less than 0.40; from 0.40 to 0.59—coincidence is satisfactory, from 0.60 to 0.74—high, more than 0.74—very high.

3. RESULTS

The results of the sensitivity of inhibitor tests to alkaline and acid detergents and disinfectants used in dairy farms are presented in **Tables 2 and 3**.

Four methods used in the research (*Delvotest SP-NT*, *Charm 3 MRL BL/TET2*, *Charm ROSA MRL BL/TET* and *Penzym*) did not detect concentrations of detergents and disinfectants of alkaline and acid origin (10 times lower than recommended by the manufacturer for cleaning the farm equipment) in milk. The results of the sensitivity of inhibitor tests to detergents and disinfectants used for teat hygiene and disinfection in dairy farms are presented in **Table 4**.

Table 1. Composition of detergents/disinfectants used in dairy farms.

No.	Cleaning/disinfecting agent	The main active ingredients	Concentration recommended by the manufacturer
Substances of alkaline origin			
1.	<i>Ultra</i>	Sodium hypochlorite 5% - 10%, sodium tripolyphosphate < 5%, potassium hydroxide 5% - 10%	50 - 80 ml/10 l water
2.	<i>Super</i>	Sodium hypochlorite 5% - 15%, sodium hydroxide 5% - 15%	50 - 80 ml/10 l water
3.	<i>C-Alka</i>	Sodium hypochlorite 1% - 5%, sodium hydroxide 10% - 20%,	50 - 80 ml/10 l water
4.	<i>Fresh-25</i>	Sodium hydroxide 5% - 10%, sodium hypochlorite 10% - 20%	50 - 80 ml/10 l water
5.	<i>Qualiton A</i>	Sodium hypochlorite (5.9% active chlorine), sodium hydroxide, polyacrylate	50 ml/10 l water
6.	<i>F 209 Capo-Tab</i>	Sodium dichloroisocyanurate dihydrate (56% active chlorine)	3.2 g/8 l water
7.	<i>F 207 Capo</i>	Sodium dichloroisocyanurate dihydrate (56% active chlorine)	3.5 g/10 l water
8.	<i>Mixi</i>	Sodium metasilicate 5% - 15%, sodium carbonate > 30%, sodium polyphosphate 5% - 15%, surfactants	65 - 80 g/10 l water
9.	<i>VIP 1</i>	Sodium hypochlorite < 1 %, phosphates < 5%, potassium hydroxide < 3%	50 - 300 g/10 l water
10.	<i>DeLaval dish cleaner</i>	Sodium hydroxide 1% - 5%, sodium lauryl polyoxyethylene ether sulfate 5% - 10%	80 ml/10 l water
11.	<i>Chlorine tablets</i>	Sodium dichloroisocyanurate dihydrate 30% - 60%	3.6 g/10 l water
12.	<i>CircoTip AF</i>	Sodium hypochlorite 2.5% - 10%	40 ml/10 l water
13.	<i>F 205 Virkku</i>	Sodium hypochlorite < 5%, sodium hydroxide 5% - 15%	40 - 80 ml/10 l water
14.	<i>F 261 Kloriitti forte</i>	Sodium hypochlorite (<10% active chlorine), sodium hydroxide 0.5% - 2.0%	30 ml/10 l water
15.	<i>F 208 Nanneli</i>	Anionic surfactants 5%, glycerol < 5%, soap 5% - 15%	50 ml/10 l water
16.	<i>F 201 Tisko</i>	Sodium silicate < 5%, sodium carbonate 5% - 15%, anionic surfactants 5% - 15%, nonionic surfactants < 5%	27 - 45 g/10 l water
17.	<i>Desomix</i>	Sodium dichloroisocyanurate dihydrate (<10% active chlorine), sodium metasilicate, surfactants	60 - 80 g/10 l water
18.	<i>Manuren</i>	Sodium carbonate 30% - 60%, salicylic acid < 5%, ethoxylated alcohols 1% - 5%, disodium metasilicate 5% - 15%, anionic surfactants 1% - 5%	20 - 40 g/10 l water
Substances of acid origin			
1.	<i>Cidmax</i>	Phosphoric acid 10% - 20%, sulphuric acid 5% - 10%	50 - 80 ml/10 l water
2.	<i>Cid</i>	Phosphoric acid 15% - 30%, sulphuric acid 5% - 15%	50 - 80 ml/10 l water
3.	<i>N-Cid</i>	Nitric acid 40% - 50%	50 - 80 ml/10 l water
4.	<i>Qualiton SO</i>	Hydrogen peroxide 2.8%, sulphuric acid, phosphoric acid, alcohol ethoxylate	50 ml/10 l water
5.	<i>F 210 Hygisept</i>	Sulfamic acid 5% - 15%, phosphates 15% - 30%, potassium persulphate > 30%, anionic surfactants < 5%	200 g/10 l water
6.	<i>VIP 2</i>	Nitric acid 15% - 30%, phosphoric acid 5% - 15%	500 - 100 g/10 l water
7.	<i>CircoTop SFM</i>	Nitric acid 10% - 20%, phosphoric acid 5% - 15%	40 ml/10 l water
8.	<i>F 206 Torkku</i>	Nitric acid 30%	40 - 80 ml/10 l water
Substances for teat hygiene and disinfection			
1.	<i>Biofoam</i>	Lactic acid < 2%, ethanol < 5%	Undiluted
2.	<i>Fink Io Dip 25</i>	Iodine 0.25%, polyvinylpyrrolidone, lanolin poly ethoxylate, glycerol	Undiluted
3.	<i>Nova-Dip Barriere</i>	Polyvinylpyrrolidone iodine 0.8%	Undiluted
4.	<i>Viri Foam</i>	Cocamidopropyl betaine < 5%, anionic and nonionic surfactants < 5%, polyhexamethylene biguanide < 1%	Undiluted
5.	<i>Viri-Barriere Dip</i>	Lactic acid < 5%, bleaching agent < 5%, geraniol < 5%	Undiluted
6.	<i>Viri Te Dip</i>	Lactic acid < 5%, dodecyl benzene sulphonic acid sodium salt < 5%	Undiluted
7.	<i>LuxDip 50B</i>	Iodine 0.5%	Undiluted
8.	<i>Vissi-Tissi</i>	Amphoteric and anionic surfactants 3% - 15%, glycerin 0.5% - 2%, sodium chloride 1% - 3%, ethanol 1% - 3%	50 ml/10 l water
9.	<i>Vissi-Tipp</i>	Polyvinylpyrrolidone iodine 3%	1:2 (water)
10.	<i>Blockade</i>	Iodine 0.24%	Undiluted

Table 2. Concentrations of alkaline detergent/disinfectant residues in milk detected by different tests.

No.	Substance	Concentration of a working solution, recommended by the manufacturer, %	Sensitivity of the test to detergent/disinfectant concentration, % (+, ± or ×)			
			<i>Delvotest SP-NT</i>	<i>Charm 3 MRL BL/TET2</i>	<i>Charm ROSA MRL BL/TET</i>	<i>Penzym</i>
1.	<i>Ultra</i>	0.8	– ¹	1.6	1.6	0.8
2.	<i>Super</i>	0.8	–	1.6	1.6	0.8
3.	<i>C-Alca</i>	0.8	1.6	0.8	1.6	–
4.	<i>Fresh-25</i>	0.8	–	1.6	1.6	0.8
5.	<i>F 205 Virkku</i>	0.8	–	0.8	–	–
6.	<i>F 261 Kloriitti forte</i>	0.3	–	–	–	0.3
7.	<i>F 201 Tisko</i>	0.45	0.45	–	–	0.45
8.	<i>Qualiton A</i>	0.5	–	–	–	–
9.	<i>F 209 Capo-Tab</i>	0.046	–	–	–	–
10.	<i>Chlorine tablets</i>	0.036	–	–	–	–
11.	<i>F 208 Nanneli</i>	0.5	–	–	–	–
12.	<i>F 207 Capo</i>	0.035	–	–	–	–
13.	<i>Mixi</i>	0.8	0.8	0.8	0.8	1.6
14.	<i>VIP 1</i>	3.0	3.0	3.0	3.0	–
15.	<i>DeLaval dish cleaner</i>	0.8	1.6	–	–	–
16.	<i>Desomix</i>	0.8	0.8	1.6	1.6	1.6
17.	<i>Circo Tip AF</i>	0.4	–	–	–	–
18.	<i>Manuren</i>	0.4	0.4	0.8	–	–

¹Concentration recommended by the manufacturer and twice higher was not detected.

Table 3. Concentrations of acid detergent/disinfectant residues in milk detected by different tests.

No	Substance	Concentration of a working solution, recommended by the manufacturer, %	Sensitivity of the test to detergent/disinfectant concentration, % (+, ± or ×)			
			<i>Delvotest SP-NT</i>	<i>Charm 3 MRL BL/TET 2</i>	<i>Charm ROSA MRL BL/TET</i>	<i>Penzym</i>
1.	<i>Cidmax</i>	0.8	– ¹	0.8	1.6	0.8
2.	<i>Cid</i>	0.8	–	1.6	–	–
3.	<i>N-Cid</i>	0.8	–	0.8	–	0.8
4.	<i>F 210 Hygisept</i>	2.0	–	2.0	2.0	4.0
5.	<i>Qualiton SO</i>	0.5	–	1.0	0.5	0.5
6.	<i>VIP 2</i>	1.0	–	1.0	1.0	2.0
7.	<i>Circo Top SFM</i>	0.4	–	–	–	–
8.	<i>F 206 Torkku</i>	0.8	–	1.6	1.6	0.8

¹Concentration recommended by the manufacturer and twice higher was not detected.

Delvotest SP-NT and *Penzym* appeared to be more sensitive to the 4 times lower concentrations of some substances used for teat hygiene and disinfection: *Del-*

votest SP-NT—to 2.5% *Viri Foam* and *Penzym*—2.5% *Biofoam*. *Charm Rosa MRL BL/TET* did not detect any substance.

Summarized results of the sensitivity of all investigated tests to the residues of detergent/disinfectant substances of alkaline, acid origin and substances used for teat hygiene and control in raw milk are presented in **Table 5**. Concentrations of detergents/disinfectants of alkaline origin, as recommended (for cleaning and disinfection of the milking equipment and inventory in dairy farms) by the manufacturers or 2 times higher, were detected by: *Delvotest SP-NT*—39% of the investigated substances; *Penzym*—39% of the substances (all results when the presence of inhibitors was suspected); *Charm 3 MRL BL/TET2*—50% of the substances (all results were non-typical); *Charm ROSA MRL BL/TET*—39% of the substances (all results were non-typical).

Statistical analysis made by Cochran's test showed that different tests significantly more often ($p < 0.05$) gave positive or non-typical results not for the same milk samples, i.e. they were sensitive not to the same inhibitor concentrations. After comparison of paired test results by McNemar's test statistically significant differences were found between the results received by *Delvotest SP-NT* and both *Charm* tests ($p = 0.024$). The coincidence

between *Delvotest SP-NT* and any from the rest three tests was very low ($\kappa = 0.32$ to 0.39). The lowest coincidence was between *Delvotest SP-NT* and *Penzym test* results ($\kappa = 0.17$).

Concentrations of detergents/disinfectants of acid origin, as recommended (for cleaning and disinfection of the milking equipment and inventory in dairy farms) by the manufacturers or 2 times higher, were detected by: *Penzym*—50% of substances; including results when the presence of inhibitors was suspected, accounted for 75%; *Charm 3 MRL BL/TET2*—88% of the substances (all results were non-typical); *Charm ROSA MRL BL/TET*—62% of the substances (all results were non-typical). *Delvotest SP-NT* did not detect any detergent/disinfectant of acid origin. This can be explained by the fact that the acidic substance got into the test cuvette together with a milk sample during the analysis therefore the color of the test medium changed into yellow, and the test showed "absence of inhibitor residues".

Concentrations of substances for teat hygiene and disinfection 2.5% - 10% were detected by the following tests: *Delvotest SP-NT*—40% of the investigated

Table 4. Concentrations of detergent/disinfectant residues used for teat hygiene and disinfection in milk detected by different tests.

No	Substance	Concentration of a working solution, recommended by the manufacturer, %	Sensitivity of the test to detergent/disinfectant concentration, % (+, ± or ×)			
			<i>Delvotest SP-NT</i>	<i>Charm 3 MRL BL/TET2</i>	<i>Charm ROSA MRL BL/TET</i>	<i>Penzym</i>
1.	<i>Biofoam</i>	10.0	10.0	– ¹	–	2.5
2.	<i>Fink Io Dip 25</i>	10.0	–	10.0	–	10.0
3.	<i>Viri Foam</i>	10.0	2.5	–	–	10.0
4.	<i>Nova-Dip Barriere</i>	10.0	–	10.0	–	10.0
5.	<i>Viri Te Dip</i>	10.0	10.0	10.0	–	10.0
6.	<i>LuxDip 50B</i>	10.0	–	–	–	10.0
7.	<i>Viri-Barriere Dip</i>	10.0	–	10.0	–	10.0
8.	<i>Blockade</i>	10.0	–	–	–	–
9.	<i>Vissi-Tissi</i>	1.0	–	–	–	–
10.	<i>Vissi-Tipp</i>	33.0	33.0	–	–	–

¹Concentration recommended by the manufacturer and twice higher was not detected.

Table 5. Sensitivity of different tests to detergent/disinfectant residues in milk.

Type of a substance	n	Number of substances giving the following results, %															
		<i>Delvotest SP-NT</i>				<i>Charm 3 MRL BL/TET2</i>				<i>Charm ROSA MRL BL/TET</i>				<i>Penzym</i>			
		+ ¹	± ²	× ³	– ⁴	+	±	×	–	+	±	×	–	+	±	×	–
Alkaline origin	18	39	0	0	61	0	0	50	50	0	0	39	61	0	39	0	61
Acid origin	8	0	0	0	100	0	0	88	12	0	0	62	38	50	25	0	25
Teat hygiene and disinfection	10	40	0	0	60	0	0	40	60	0	0	0	100	0	40	30	30

¹Presence of inhibitor residues; ²presence of inhibitor residues is suspected; ³non-typical reaction of the test; ⁴absence of inhibitor residues.

substances; *Penzym*—40% of the substances (suspected results only); *Charm 3 MRL BL/TET2*—40% of the substances (non-typical results only); *Charm ROSA MRL BL/TET*—no substances were detected.

4. DISCUSSION

The residues of detergents and disinfectants can occur in milk when manufacture instructions for treating of milking equipment and inventory are not followed. Chlorine residues in milk are not dangerous because of their rapid degradation, but other disinfectants, such as quaternary ammonium compounds are stable in milk and may be harmful not only for the health of consumers but also for cheese or cultured product manufactures by inhibiting fermentation processes [11]. Milk suppliers must ensure that milk delivered to dairies is free from any of the regulated substance. Antimicrobial residues cannot exceed EU MRLs limits. No one commercial test can guarantee detection limits of all these materials, though microbiological methods being wide range methods can detect many of them. The scope of rapid tests (receptor or enzymatic) does not cover detergent and disinfectant residues in milk. The findings of the study are difficult to compare with literary data, since the inhibitor tests are usually compared to each other or whether they comply with antimicrobial susceptibility (usually antibiotics) limits declared by manufacturers [15-17]. The examination of milk samples that contain detergent/disinfectant residues by microbiological methods or rapid tests can lead to false positive results, moreover, from the non-typical reaction of the test (atypical color not existing in the scale in the case of *Penzym* and disappearing of control or control and experimental strips in the case of *Charm* tests), it is possible to suspect the presence of these substances in milk.

5. CONCLUSIONS

The investigated inhibitor tests *Delvotest SP-NT*, *Charm 3 MRL BL/TET2*, *Penzym* and *Charm ROSA MRL BL/TET* did not detect concentrations of detergents and disinfectants of alkaline and acid origin 10 times lower than recommended by the manufacturer for cleaning the farm equipment and inventory in milk.

Some concentrations of substances for teat hygiene and disinfection (2.5% - 10% in milk) were detected by: *Delvotest SP-NT* (40% of the investigated substances); *Penzym* (40% of the substances, suspected results only); *Charm 3 MRL BL/TET2* (40% of the substances, non-typical results only). 2.5% of *Biofoam* was detected only by *Penzym* and 2.5% of *Viri Foam* was detected only by *Delvotest SP-NT*.

Though the scope of rapid tests (receptor or enzymatic) does not cover the detection of detergent and disinfectant residues, it is possible to suspect the presence of these

substances in milk from the non-typical reaction of the test.

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